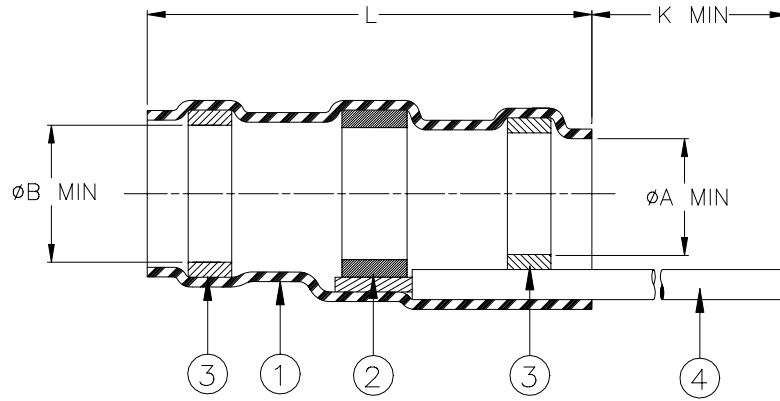


SPECIFICATION CONTROL DRAWING



Product Revision		Product Dimensions				Cable Dimensions		
Product Name		L ±0.8 (0.031)	øA min	øB min	K min	øD max	øE min	J ±0.5 (J ±0.02)
D-146-50-X*	C	15.00 (0.591)	2.80 (0.106)	3.20 (0.125)	150 (5.910)	2.80 (0.106)	0.90 (0.035)	7.00 (0.275)
D-146-60-X*	I	15.00 (0.591)	4.60 (0.181)	5.10 (0.200)	150 (5.910)	4.60 (0.181)	1.80 (0.070)	7.00 (0.275)
D-146-70-X*	B	15.00 (0.591)	7.10 (0.280)	7.60 (0.300)	150 (5.910)	7.10 (0.280)	3.60 (0.142)	7.00 (0.275)

* X indicates the color of ground lead. See below.

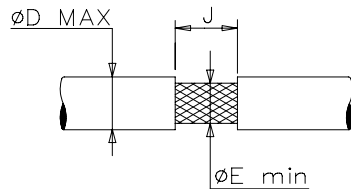
MATERIALS

- INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- SOLDER PREFORM WITH FLUX:
SOLDER: TYPE Sn63 per ANSI-J-STD-006.
FLUX: TYPE ROL1 per ANSI-J-STD-004.
- MELTABLE RINGS: Thermally stabilized thermoplastic. Color: blue.
- GROUND LEAD: Raychem 55A0811-22 in accordance with MIL-W-22759/34 AWG 22 stranded tin plated copper.
Color: see below.

APPLICATION

- These parts are designed to provide an environment protected shield termination on cables, rated for 125°C minimum, meeting the dimensional criteria listed, having tin or silverplated copper shields.
- Temperature range: -55°C to +150°C.
Install using Raychem-approved convection or infrared heating tools in accordance with Raychem process standard RCPS-100-70.

For best results, prepare the cable as shown:



- Color:
- 0 - white
 - 1 - orange
 - 2 - brown
 - 3 - purple
 - 4 - green
 - 5 - yellow
 - 6 - blue
 - 7 - red

* A trademark of Raychem Corporation.

Raychem		THERMOFIT DEVICES	Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA	TITLE: SOLDERSLEEVE* DEVICE WITH PRE-INSTALLED LEAD			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.				DOCUMENT NO.: D-146-X0-X			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D981996		REPLACES: D981009	
DRAWN BY: M. FORONDA	DATE: 11/24/98	PROD. REV. SEE TABLE	DOC ISSUE: 2	SCALE: None	SIZE: A	SHEET: 1 of 1	

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