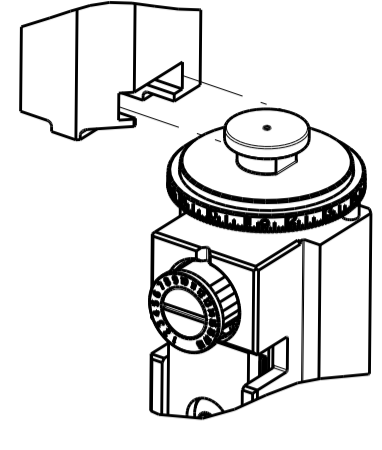


ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO	PART NUMBERS REQUIRED					
	2151833-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1
	2151833-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	-	8-2151833-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151833-4	-	-	
					MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-
	2151833-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	SERVO LATCH PLATE	2119951-1	-	8-2151833-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151833-4	-	-	
	2151833-6	B	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-
2151833-7	B	FINE CRIMP HEIGHT ADJUST	NONE		PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1
7-2151833-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.60 mm [.063]	F
INSUL	1.60 mm [.063]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: JST TERMINAL	JST CRIMP SPECIFICATION
TERMINAL NAME: TERMINAL FEMALE AIT 064 F.	
WIRE STRIP LENGTH 4.00-4.50 mm [.157-.177 IN]	INSULATION DIAMETER RANGE Ø 1.95mm MAX [.077 IN MAX]
TERMINAL APPLICATION SPECIFICATION	JST Rev 1
TERMINALS APPLIED	
TE TERMINAL	JST TERMINAL
1832719-2	SAIT-A02T-M064
TE TERMINAL	JST TERMINAL
2113555-1	SAIT-A02GF-M064

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
18 AWG OR 0.85mm ²	1.20+/-0.05 [.047+/-0.002]	9.7
20 AWG OR 0.50mm ²	1.05+/-0.05 [.041+/-0.002]	10.5

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
- 3 LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151833-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151833-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151833-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151833-6
- 5 ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12 WHEN ASSEMBLING A NON CRIMP HEIGHT ADJUST APPLICATOR (-6) USE SHIMS FROM ITEM 260 TO ACHIEVE A NOMINAL SHIM HEIGHT OF 4.60.

***WARNING**
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-1	A	66	REV	DATE	BY	APP'D
			B	29JAN2015	JH	GB

REV	DATE	BY	APP'D	DESCRIPTION		
-	1	-	1	1	8-21084-0 O-RING, .676 ID, .070 DIA, MAT.	252
-	-	-	-	1	2119640-1 PUSH ROD, AIR FEED	250
-	-	-	-	1	2079988-1 BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	2119641-1 FEED CAM, AIR FEED	248
-	1	-	1	1	2119798-1 DETENT PIN	247
-	1	-	1	1	1-22279-3 SPRING, COMPRESSION	246
-	-	1	-	-	2119758-1 RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	2119082-4 CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1 WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1 RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7 SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	2168400-6 SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2119580-1 MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	2063440-1 AIR FEED MODULE	238
-	-	1	1	-	2119740-2 TAG, IDENTIFICATION	213
-	-	1	1	-	1901094-3 SPACER, FEEDER	198
-	-	-	-	2	21045-3 RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1 MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2 COUNTER, MAGNETIC	164
-	-	-	-	1	240638-1 SPRING, FEED FINGER	163
-	-	-	-	1	3-23627-7 PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	2119799-1 HOLDER, FEED FINGER, AF	136
-	-	REF	REF	-	SEE NOTE 4 MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	1633743-1 SERVO FEED LATCH ASM	133
-	-	REF	REF	-	2119944-1 FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	455888-5 SPACER, CRIMPER	82
-	1	1	1	1	2119956-1 DOCUMENTATION PACKAGE	71
-	1	1	1	1	2119791-9 DEPRESSOR, WIRE	70
-	1	-	-	1	2119740-1 TAG, IDENTIFICATION	67
-	2	2	2	2	2168078-1 SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	2119793-1 LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	992763-5 SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	2079383-4 SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	5-18022-5 SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	1	1338685-1 PAWL, FEED	56
-	4	4	4	4	2168400-1 SHCS, LOW HEAD, RoHS, M4 X 12	54
-	2	2	2	2	2168083-3 SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	1	1	1	1	5018030-1 NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	811242-5 BUMPER, HOLD DOWN	51
-	1	1	1	1	690753-2 SPACER, TONKER	50
-	-	-	-	1	18023-9 SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	1	2119652-1 FEED CAM, PRE FEED	48
-	-	-	-	1	2119653-1 FEED CAM, POST FEED	47
-	1	1	1	1	2119656-9 APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	-	1	2119370-1 RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	2079383-7 SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	-	1	2119645-1 DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	-	1	2119957-1 APPLICATOR SHIM PACK	39
-	1	1	1	1	1-2119644-2 RAM WASHER, PRECISION	38
-	1	1	1	1	2119085-1 FA HEAD, ATLANTIC STYLE	37
-	1	-	-	1	2119092-1 BOLT, ADJUSTMENT	35
-	1	1	1	1	1752356-1 SUPPORT, TERMINAL	34
-	2	2	2	2	2079383-5 SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	2161328-1 HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1320908-6 SPACER, STRIP GUIDE	30
-	1	1	1	1	2119959-1 ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1320928-2 STRIP GUIDE	24
-	1	1	1	1	2168083-2 SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	2	2	1-18028-2 WASHER, FLAT, REG M4	20
-	1	1	1	1	2119533-1 STRIPPER, SIDE FEED	19
-	1	1	1	1	2119806-1 INSERT, SHEAR	13
-	1	1	1	1	3-22280-3 SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-4 STOP, SHEAR	11
-	1	1	1	1	2119805-1 SHEAR HOLDER, FRONT	10
-	1	1	1	1	1803095-1 FLOATING SHEAR, FRONT	9
-	1	1	1	1	3-1803057-1 ANVIL, COMBINATION	8
-	1	1	1	1	1-240641-9 SPACER	7
-	-	-	-	-	-	6
-	1	1	1	1	2119757-9 DEPRESSOR, SHEAR	5
-	1	1	1	1	1-238011-0 BLOCK, CRIMPER SPACER	4
-	1	1	1	1	3-1633966-3 CRIMPER, INSULATION O	3
-	1	1	1	1	455888-3 SPACER, CRIMPER	2
-	1	1	1	1	1803179-4 CRIMPER, WIRE PREMIUM	1

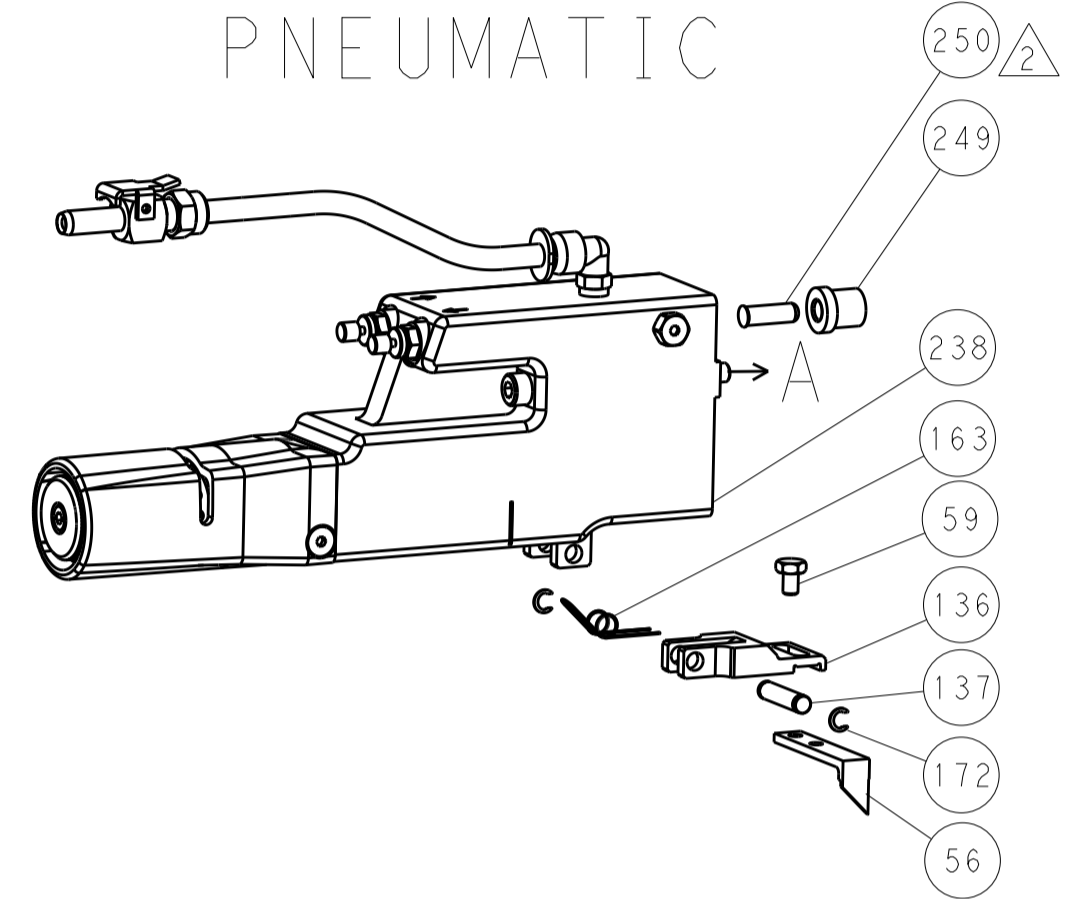
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LOC	DIST	REV	DATE	BY	APPV
A	66				

FEED TYPE MECHANICAL



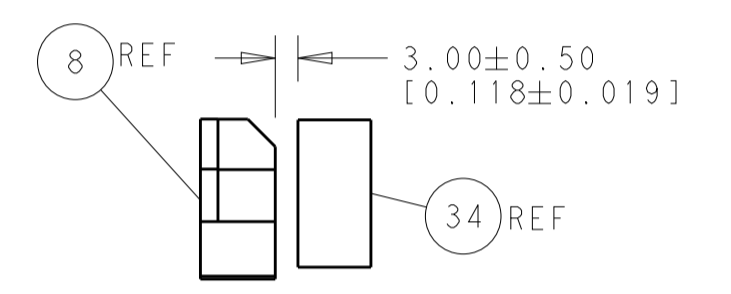
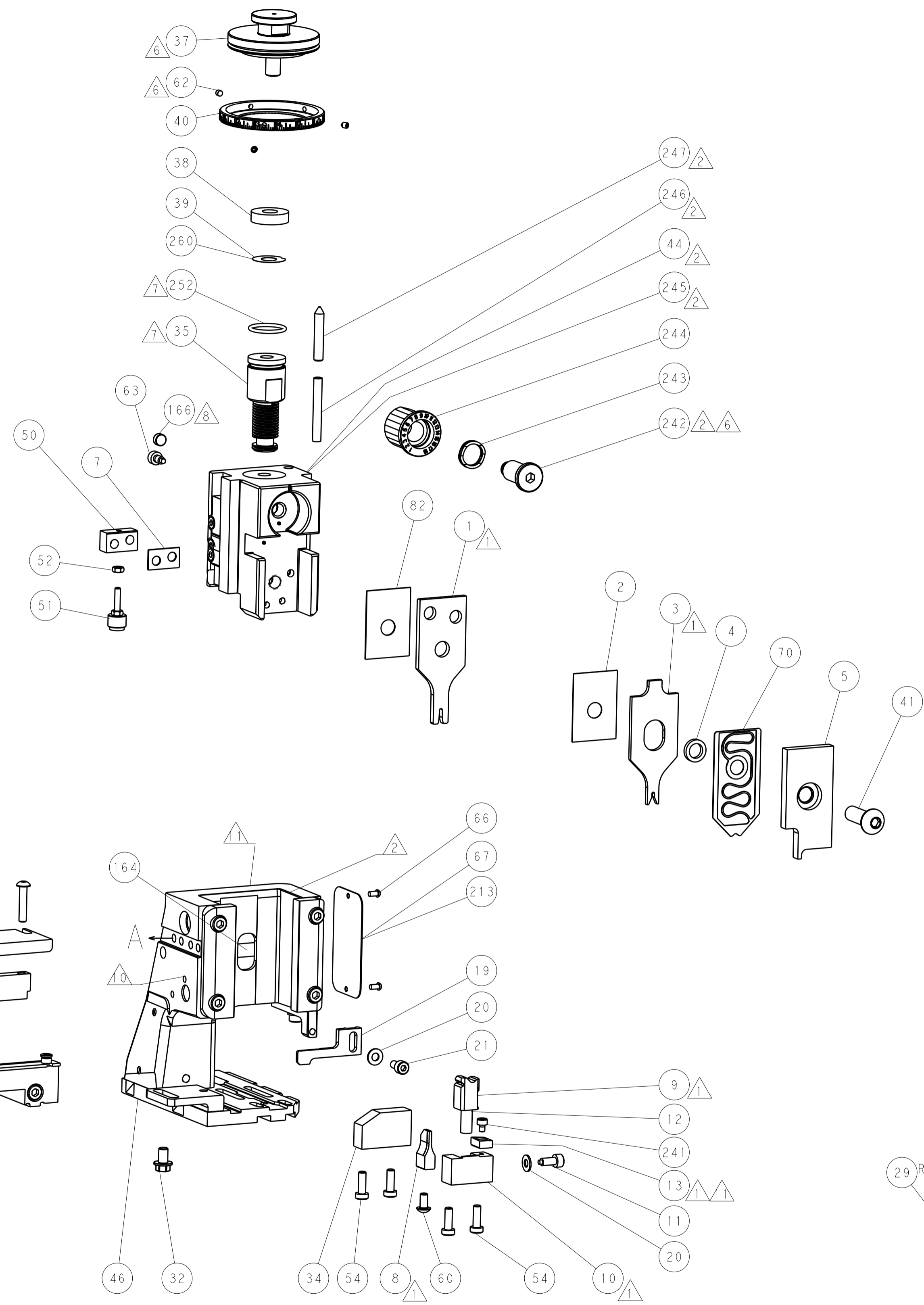
PNEUMATIC



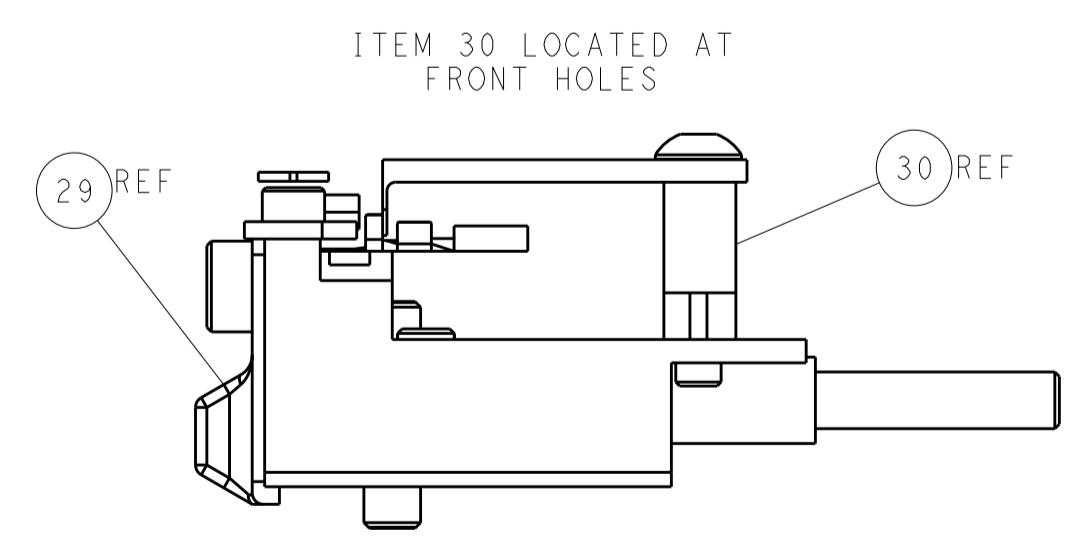
SERVO LATCH PLATE



CAM POSITIONS



TERMINAL SUPPORT LOCATION



FEED TRACK POSITION GUIDE BY INSULATION BARREL

ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±0.5 1 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES ±0.001		DWN: L.GROSS 10AUG2014 CHK: G.BAILEY 10AUG2014 APVD: D.STOUGH 10AUG2014		NAME: Ocean Side Feed Applicator SIZE: A1 CAGE CODE: 00779 DRAWING NO: 2151833		RESTRICTED TO: - SCALE: 1:2 SHEET: 2 of 4 REV: B	
MATERIAL: - FINISH: -				WEIGHT: - Customer Accessible Production Drawing		TE Connectivity Harrisburg, PA 17105-3608		SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION	

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2-2151833-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
					SERVO LATCH PLATE	2119951-1	-	8-2151833-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151833-4	-	-	-
	2-2151833-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					SERVO LATCH PLATE	2119951-1	-	8-2151833-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151833-4	-	-	-
	2-2151833-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
					PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
	2-2151833-7	B	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
	7-2151833-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP SIZE	TYPE	
WIRE 1.60 mm [.063]	F	
INSUL 1.60 mm [.063]	O	
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: JST TERMINAL		JST CRIMP SPECIFICATION
TERMINAL NAME: TERMINAL FEMALE AIT 064 F.		
WIRE STRIP LENGTH 4.00-4.50 mm [.157-.177 IN]		INSULATION DIAMETER RANGE Ø 1.95mm MAX [.077 IN MAX]
TERMINAL APPLICATION SPECIFICATION	JST Rev 1	
TERMINALS APPLIED		
TE TERMINAL	JST TERMINAL	TE TERMINAL
1832719-2	SAIT-A02T-M064	2113555-1
		SAIT-A02GF-M064

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING ⁹
18 AWG OR 0.85mm ²	1.20+/-0.05 [.047+/- .002]	9.7
20 AWG OR 0.50mm ²	1.05+/-0.05 [.041+/- .002]	10.5



- ¹ RECOMMENDED SPARE PARTS
- ² GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151833-4
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151833-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151833-5
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62.
 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- ⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- ⁸ MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ¹⁰ SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ¹¹ TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

*WARNING
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

SET UP GAUGE	LOC	DIST	REVISIONS			
2119599-1	A	66	REV	DATE	BY	APP'D
			-	SEE SHEET 1	-	-

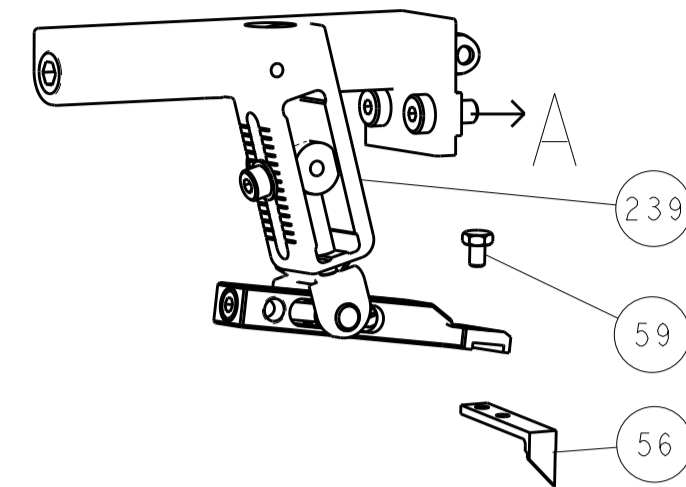
-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	-	-	1901094-3	SPACER, FEEDER	198
-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
-	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70
-	1	-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62
-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	1	1338685-1	PAWL, FEED	56
-	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	690753-2	SPACER, TONKER	50
-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
-	1	1	1	1	1752356-1	SUPPORT, TERMINAL	34
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 X 8mm LONG	32
-	1	1	1	1	1320908-6	SPACER, STRIP GUIDE	30
-	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
-	1	1	1	1	3-1803057-1	ANVIL, COMBINATION	8
-	1	1	1	1	1-240641-9	SPACER	7
-	-	-	-	-	-	-	6
-	1	1	1	1	2119757-9	DEPRESSOR, SHEAR	5
-	1	1	1	1	1-238011-0	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	3-1633966-3	CRIMPER, INSULATION O	3
-	1	1	1	1	455888-3	SPACER, CRIMPER	2
-	1	1	1	1	1803179-4	CRIMPER, WIRE PREMIUM	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DATE	REV
mm	0 PLC ±.5	1 PLC ±0.5	2 PLC ±0.13	10AUG2014	
	3 PLC ±0.013	4 PLC ±0.001	ANGLES ±.01	10AUG2014	
MATERIAL	FINISH	WEIGHT	SCALE	SHEET	REV
			1:2	3 OF 4	B

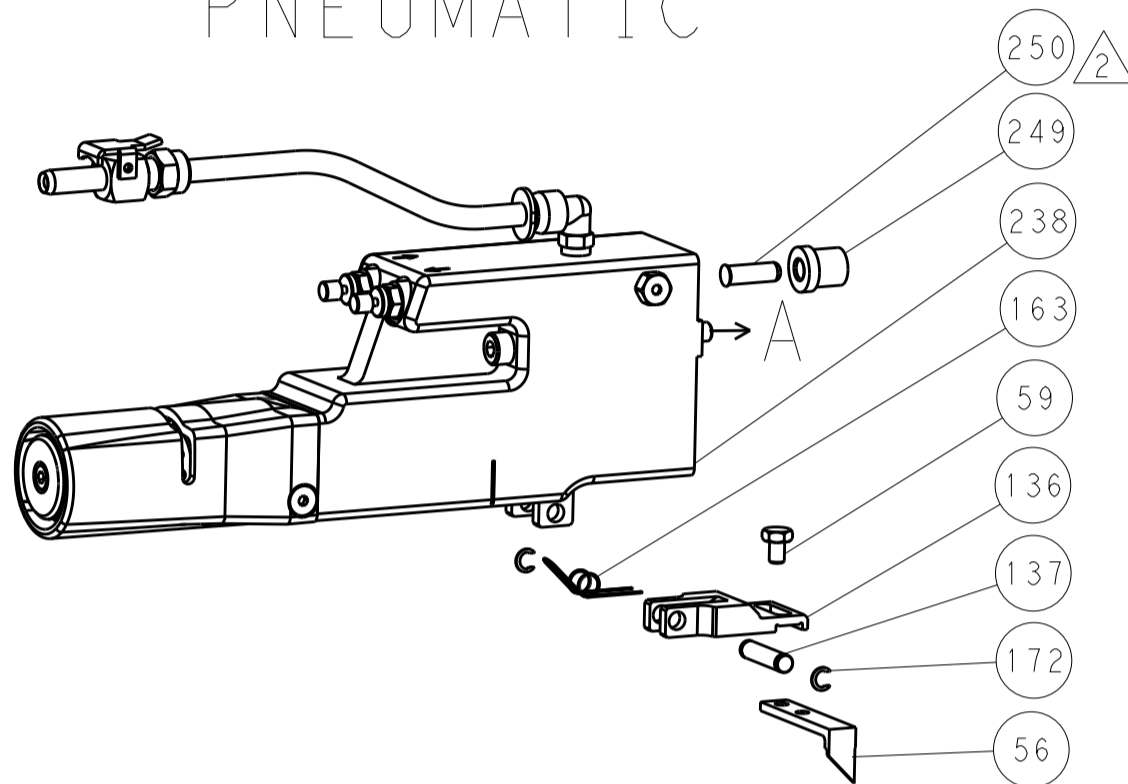
PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	OWN	APVD
		-	-	SEE SHEET 1	-	-	-

FEED TYPE MECHANICAL



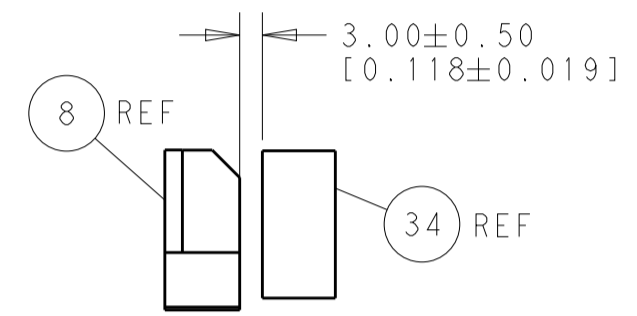
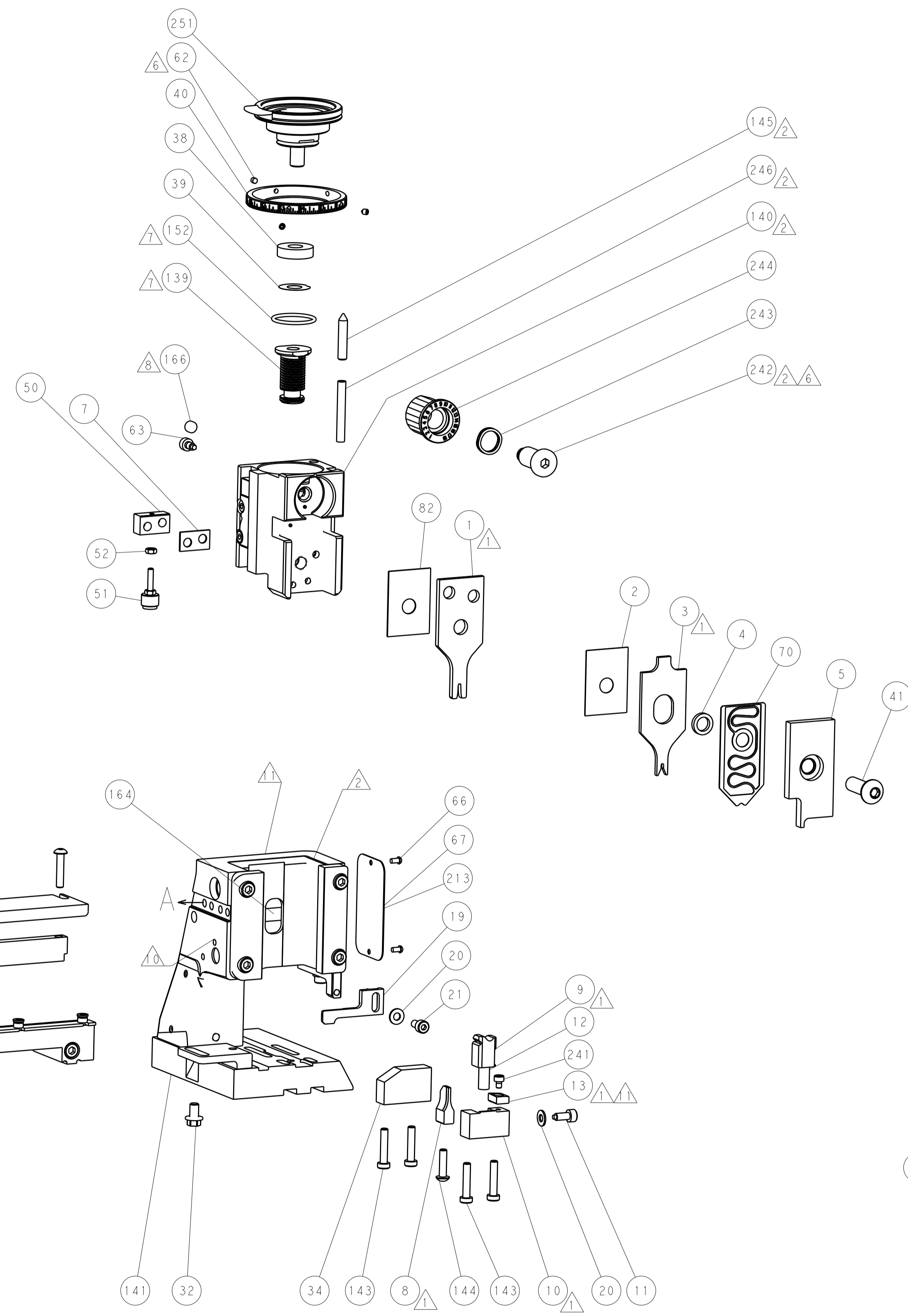
PNEUMATIC



SERVO LATCH PLATE

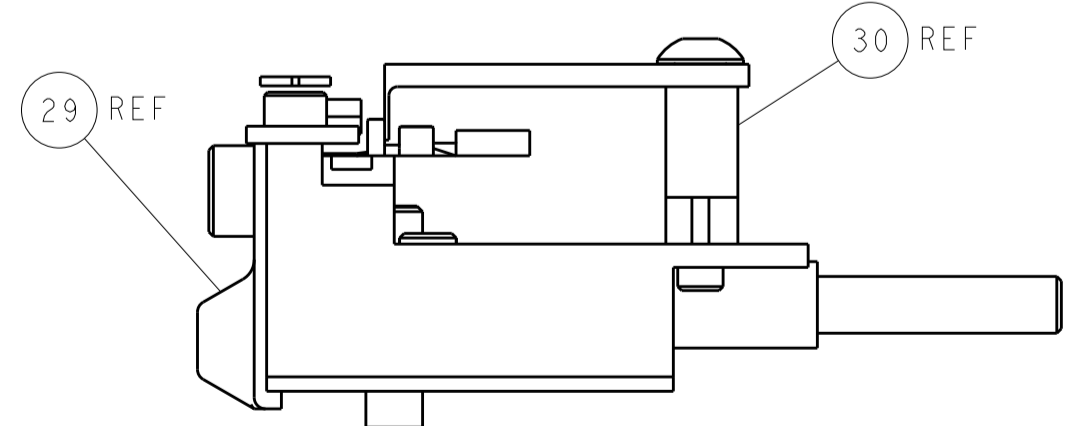


CAM POSITIONS



TERMINAL SUPPORT LOCATION

ITEM 30 LOCATED AT FRONT HOLES



FEED TRACK POSITION GUIDE BY INSULATION BARREL

PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

<small>THE INFORMATION CONTAINED HEREIN IS UNCLASSIFIED EXCEPT WHERE SHOWN OTHERWISE. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT LIABILITY. REVISIONS SHOULD BE CONTACTED FOR THE LATEST POSITION.</small>		DWN: L.GROSS 10AUG2014 CHK: G.BAILEY 10AUG2014 APVD: D.STOUGH 10AUG2014	STE TE Connectivity Harrisburg, PA 17105-3608
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES ±.1	NAME: Ocean Side Feed Applicator PRODUCT SPEC: APPLICATION SPEC: SIZE: A1 CAGE CODE: 00779 DRAWING NO: C=2151833
MATERIAL:		WEIGHT:	RESTRICTED TO:
Customer Accessible Production Drawing		SCALE: 1:2	SHEET 4 OF 4 REV B